

### PU 自结皮生产工艺

PU INTEGRAL SKIN PRODUCTION TECHNIQUE

#### 自结皮聚氨酯(PU)泡沫

自结皮泡沫塑料又称整皮模塑泡沫塑料,它不用其他材料做表面,依靠发泡组份在发泡成型时,一次性形成表材与泡沫芯材,也就是利用特殊工艺将聚胺酯组份一次形成带坚实表皮的泡沫塑料制品。由于自结皮泡沫带有高强度的外表皮,所以其制品得到了广泛应用。

#### 其生产工艺过程如下:

组合聚醚 (A) 高压发泡机 注入模具 → 合模熟化 → 脱模 → 修整产品 组合聚醚 (B) 磁撞混合 →

#### 自结皮聚氨酯 (PU) 多方面优点

(1)无任何有害物质,环保。 (2) 皮质拉力好,不易撕裂,力学性优于人造革。(3)耐腐蚀,抗磨性能好,寿命是人造革的好几倍。(4)无任何难闻气味。(5)没有气孔,防水,不会渗透。(6)皮质柔软,具有与人体皮肤相透得肉感:耐冲性,减震,不易使人体 受伤 ,安全 。(7)耐寒性,不易受气温的影响,适用于低温的天气。

#### Integral skin polyurethane(PU)foam

Integral skin foam plastic is also named full mould foam plastic. It doesn't need other materials to foam the surface. When the ingredients is foaming, it makes the surface and structure at the same time. Ihis means the foam plastic product with hard surface is formed from polyurethane for one time with a special technique. As the integral skin foam has high strength surface, its products are widely used.

#### The procedures of production technique are the following:

Premixed polyether polyols(A) High pressure foaming machine Premixed polyether polyols(B) Colliding and mixing Mould filling → Mould assembly aging → Demoulding → Product processing

#### The advantages of integral skin polyurethane(PU)

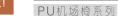
1.Harmless material,environmental protective;2,The leather has high tensile strength,not easy to rip,the mechanical property is better that man-made leather;3,Good corrosion resistance,good wear resistance,the service life is several timees longer than man-made leather;4,No unpleasant smell;5,No air holes ,water proof,no penetration;6,The leather is soft,has similar texture as the human skin,impact resistance,damping,protect the human body from injury,safety; 7,Cold-resistance,not easily influenced by temperature,suitable for cold weather.



**Ca**家好排版1.indd 7-8

### 全新升级·为您定制 可选以下配置, 人性化设计, 满足您的所有需求!









采用优质发泡PU经模具倒模压铸而成。 It is made by high-quality aluminium alloy through the punch forming.







边条/Edges:

采用优质铝合金冲压成型。
It is made by high-quality aluminium alloy through the punch forming







横梁/Beam

采用1.7mm鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。 The triangle pipe is drawn out by 1.7mm AnSteel. After

The triangle pipe is drawn out by 1.7mm AnSteel. After pickling and rust–proof treatment, the electrostatic spray paint was applied.







#### 脚/ Feet:

采用优质铝合金压铸成型,静电喷漆。
It is made by high-quality aluminium alloy through the pressure casting, the electrostatic spray paint was applied.







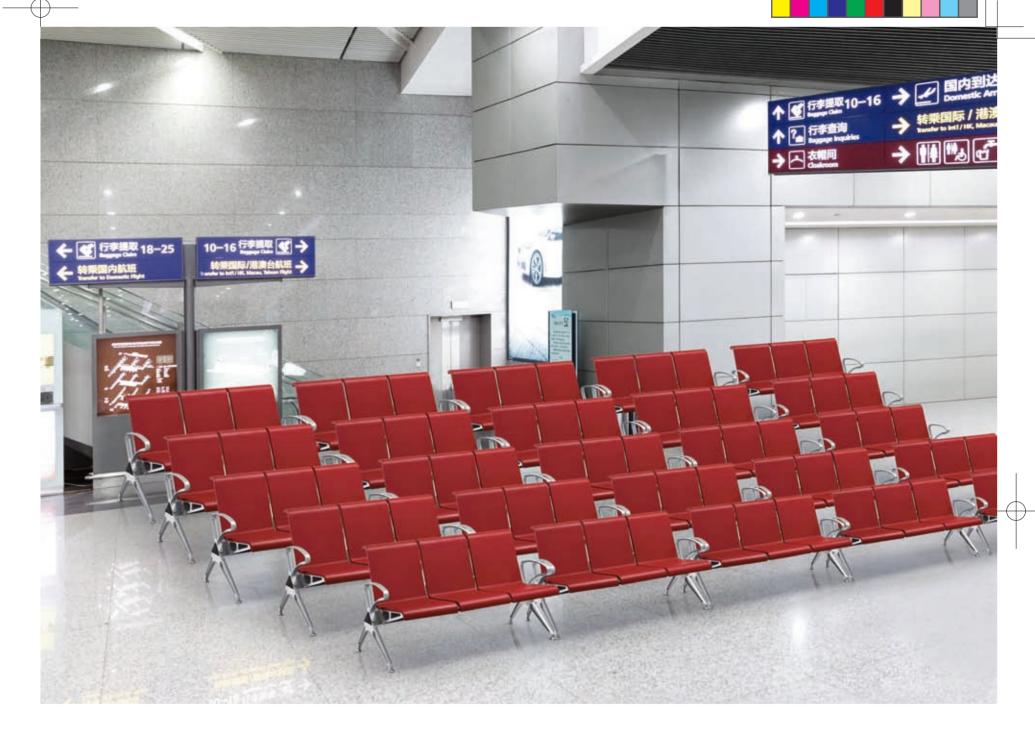
#### 表手/ Feet:

采用优质铝合金压铸成型,静电喷漆。 It is made by high-quality aluminium alloy through the pressure casting, the electrostatic spray paint was applied.









### 尺寸图 Dimension figure

YJH-S6011 YJH-S6012

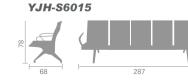








YJH-S6014



YIJIAHAO/Q家妈家具

## ----AIRPORT CHAIR SERIES NWE 2019

PU机场椅系列



### 勾勒方正大气的公共空间,点缀时尚高雅的都市气息,华美线条,创新技术.

Outline the upright and majestic public space and decorate the city with fashion and elegance. With the exquisite line and innovative technology







高背座板,线条优美 座板背面使用铝合金支架覆盖,增强支撑力 扶手使用套入式,安装方便,线条简洁 High backrest,nice shape. An extra aluminuim alloy post plate is added to cover The armrest is removable and can be



the backrest and strengthen the load-bearing capacity installed very easily, its appearance is neat

亿家好排版1.indd 11-12 2019/3/29 10:25:36

## PU ----AIRPORT CHAIR SERIES NWE 2019 PU机场椅系列



### 典雅与时尚和谐并存,精致与豪华自如展现.

The harmonious coexistence of elegance and fashion, the free demonstration





#### 椅面/Chair seat:

采用PU聚胺脂材料高温压铸而成,内置钢架结构,支撑架为冷轧钢压铸成型,表面喷闪光银专用金属漆 Made of polyamide cotton, formed by high temperature die-casting, with a built-in steel frame structure, the support frame is made of cold rolled steel, with surface coated by dedicated flashing silver metallic paint.

YIJIAHAO/Zássá 14



#### 扶手、脚/Handrails, Feet:

(可选其一, 随意搭配)

(Select one item for free combination):

01/采用优质铝合金经模具压铸成型,表面喷闪光银专用金属漆

01/ Made of high-quality aluminum alloy by die-casting, with surface coated by dedicated flashing silver metallic paint.

02/采用冷扎钢板冲压焊接成型,经磨抛处理后表面喷闪光银专用金属漆

02/Made of cold rolled steel plate, formed by welling, with surface coated by dedicated flashing silver metallic paint after grinding and polishing.



采用1.5mm 鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。

The triangle pipe is drawn out by 1.5 mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.

13 YJJAHAO/Zskisa

亿家好排版1.indd 13-14 2019/3/29 10:25:43

## PU ----AIR PORT CHAIR SERIES NWE 2019

PU机场椅系列



#### 科学与艺术完美结合、典雅实用、舒适体贴。

Combination of science and art results in elegance and practicality, comforts and user friendliness.





#### 椅面/Chair seat:

采用PU聚胺脂材料高温压铸而成,内置钢架结构,支撑架为铝合金压铸成型,表面喷闪光银专用金属漆

Made of polyamide cotton, formed by high temperature die–casting, with a built–in steel frame structure, the support frame is made of aluminum alloy, with surface coated by dedicated flashing silver metallic paint.



#### 扶手、脚/Handrails, Feet:

#### (可选其一, 随意搭配)

(Select one item for free combination):

01/采用优质铝合金经模具压铸成型,表面喷闪光银专用金属漆 01/ Made of high-quality aluminum alloy by die-casting, with surface coated by dedicated flashing silver metallic paint. 02/采用冷扎钢板冲压焊接成型,经磨抛处理后表面喷闪光银专用金属漆

02/Made of cold rolled steel plate, formed by welling, with surface coated by dedicated flashing silver metallic paint after grinding and polishing.



#### 横梁/Beam:

采用1.5mm 鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。

The triangle pipe is drawn out by 1.5 mm AnSteel. After pickling and rust–proof treatment, the electrostatic spray paint was applied.

15 **YIJIAHAO**/@sysa

亿家好排版1.indd 15-16 2019/3/29 10:25:52

## PU ----AIR PORT CHAIR SERIES NWE 2019

PU机场椅系列



**YJH-DL6011**(六角椅PU)

单人位: 63x68x78cm

**YJH-DL6012**(六角椅PU) 双人位: 119x68x78cm

**YJH-DL6013**(六角椅PU) 三人位: 175x68x78cm

**YJH-DL6014**(六角椅PU)

四人位: 231x68x78cm

**YJH-DL6015**(六角椅PU) 五人位: 287x68x78cm





17 YJJAHAO/KJagaal

## ----AIRPORT CHAIR SERIES NWE 2019

PU机场椅系列



**YJH-DL6011**(六角椅PU)

单人位: 63x68x78cm

**YJH-DL6012**(六角椅PU)

双人位: 119x68x78cm

**YJH-DL6013**(六角椅PU)

三人位: 175x68x78cm

**YJH-DL6014**(六角椅PU)

四人位: 231x68x78cm

**YJH-DL6015**(六角椅PU)

五人位: 287x68x78cm



#### 引领时代之先,来自创新的灵智,稳重飘逸的外表内藏无尽智慧。

To take the lead with innovative inspiration and wisdom; firm and elegant appearances

hide limitless intelligence.





#### 椅面/Chair seat:

采用PU聚胺脂材料高温压铸而成,内置钢架结构,支撑架为冷轧钢压铸成型,表面喷闪光银专用金属漆 Made of polyamide cotton, formed by high temperature die-casting, with a built-in steel frame structure, the support frame is made of cold rolled steel, with surface coated by dedicated flashing silver metallic paint.



#### 扶手、脚/Handrails, Feet:

(可选其一, 随意搭配)

(Select one item for free combination):

01/采用优质铝合金经模具压铸成型,表面喷闪光银专用金属漆

01/ Made of high-quality aluminum alloy by die-casting, with surface coated by dedicated flashing silver metallic paint.

02/采用冷扎钢板冲压焊接成型,经磨抛处理后表面喷闪光银专用金属漆

02/Made of cold rolled steel plate, formed by welling, with surface coated by dedicated flashing silver metallic paint after grinding and polishing.



采用1.7mm 鞍钢拉伸出六角管,酸洗防锈处理后,静电喷漆。

The hexagonal pipe is drawn out by 1.7mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.



YIJIAHAO/Zássá 20

亿家好排版1.indd 19-20 2019/3/29 10:26:05

## 全新升级·为您定制 可选以下配置,人性化设计,满足您的所有需求!

Buminum alloy—airport chair series NWE 2019

铝合金机场椅系列



### 椅面/Chair seat:

采用优质铝合金冲压成型。 It is made by high–quality aluminium alloy through the punch forming







采用头尾全包式设计,高档耐用 The ends are fully covered, high grade and durable.







采用2.0mm铝合金拉伸出三角管,酸洗防锈处理 后,静电喷漆。
The triangle pipe is drawn out by 2.0mm aluminium alloy .
After pickling and rust-proof treatment, the electrostatic spray







#### 扶手/Handrails:

paint was applied.

采用优质铝合金压铸成型,静电喷涂 It is made by high-quality aluminium alloy through pressure casting and electrostatic painting







采用优质铝合金压铸成型,静电喷涂 It is made by high-quality aluminium alloy through pressure casting and electrostatic painting















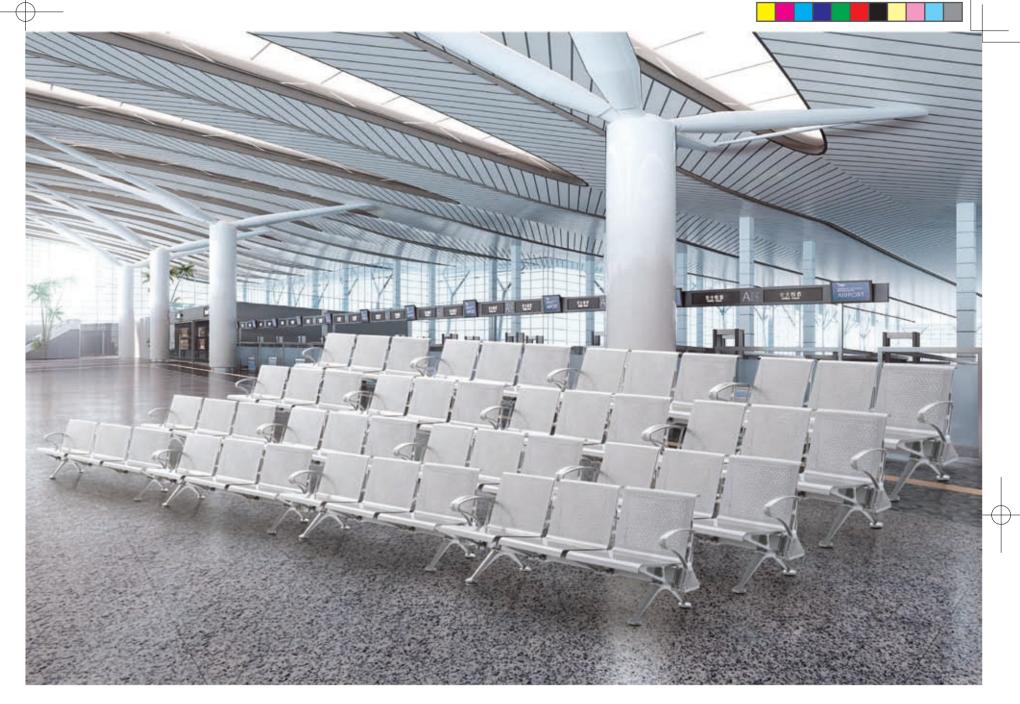












### 尺寸图 Dimension figure

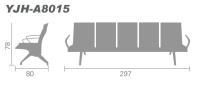
YJH-A8011

YJH-A8012

YJH-A8013

YJH-A8014





亿家好排版1.indd 23-24 2019/3/29 10:26:16

## UMINUM ALLOY----AIRPORT CHAIR SERIES NWE 2019

铝合金机场椅系列



YJH-A8011 (铝合金)

单人位: 66x80x78cm

YJH-A8012 (铝合金)

双人位: 125x80x78cm

YJH-A8013 (铝合金)

三人位: 184x80x78cm

YJH-A8014 (铝合金) 四人位: 243x80x78cm

YJH-A8015 (铝合金) 五人位: 302x80x78cm



### 经典,处处彰显不凡气质。

Classics, shows the extraordinary temperament everywhere.



#### 横梁/Beam:

采用2.0mm鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。 The triangle pipe is drawn out by 2.0mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.

25 **YJJAHAO**/Zásésá

VIJIAHAO/Zássá 26

亿家好排版1.indd 25-26 2019/3/29 10:26:21

# 方角管

## 机场椅系列

HEXAGONAL AIRPORT CHAIR SERIES

### 提供完美力支撑 PROVIDE PERFECT SUPPORT

结构科学具承重力强,安装快捷,持久稳固,灵机结合,标准化设计,营造整洁统一美感,融入人体学设计,提供完美力支撑,如雕像般畅然稳坐。卓越品质,防刮、防锈、液体防腐蚀,解决以往所有产品的弊端,完美产品,实用性强,设计新颖,引领潮流。

The scientific structure with strong load-bearing capacity, the installation is convenient and stable, The flexible and standardized design creates a neat and uniform beauty, It is subject to ergonomics and provide perfect mechanical support. It is so stable that whoever sitting on it can be still like a sculpture. The excellent quality of product makes it protective of scratch, rust and corrosion, overcoming its previous shortages. This product leads the trend of fashion with its perfection, practical need and innovative design.



- Ca家好排版1.indd 29-30 2019/3/29 10:26:27

## 全新升级·为您定制 可选以下配置,人性化设计,满足您的所有需求!

XAGONAL----AIRPORT CHAIR SERIES NWE 2019

六 角 管 机 场 椅 系 列



采用1.3mm精选冷轧钢板冲孔,静电喷漆,表 面光滑, 经久耐用。

It uses 1.3 mm selected cold–rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.





边条/Edges:

采用头尾全包式设计,高档耐用 The ends are fully covered, high grade and durable.







### 横梁/Beam:

采用1.7mm 鞍钢拉伸出六角管, 酸洗防锈处理 后,静电喷漆。

The hexagonal pipe is drawn out by 1.7 mm
AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.







采用1.2mm冷扎钢,模具铸型 焊接而成,抛光 后除锈电镀

It is made by 1.2 mm cold-roll steel through casting mould and welding, descaled and electroplated after polishing.







#### 脚/ Feet:

采用1.2mm冷扎钢,模具铸型 焊接而成,抛光后 除锈电镀 It is made by 1.2 mm cold—roll steel through casting

mould and welding, descaled and electroplated

























**271' 077'** 浅溢色 Lighe blue 泰红色 Bordeoux Red



### 尺寸图 Dimension figure

YJH-DL6011



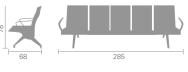
YJH-DL6012



YJH-DL6013

YJH-DL6014





31 YJJAHAO/Zássá

VIJIAHAO/Zássa 32

亿家好排版1.indd 31-32 2019/3/29 10:26:46

## XAGONAL----AIRPORT CHAIR SERIES NWE 2019

六角管机场椅系列

YJH-DL6011 (六角椅)

单人位: 63x68x78cm

YJH-DL6012 (六角椅)

双人位: 119x68x78cm

YJH-DL6013 (六角椅)

三人位: 175x68x78cm

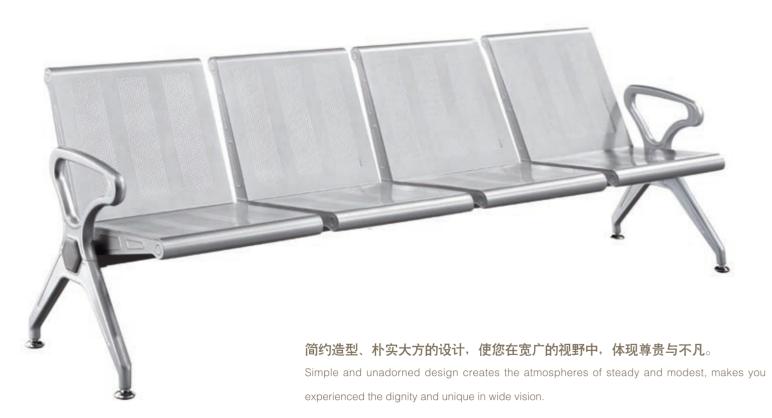
YJH-DL6014 (六角椅)

四人位: 231x68x78cm

YJH-DL6015 (六角椅)

五人位: 287x68x78cm







更先进的科技 只为创造更愉悦的体验 超越同级的服务 带来超越价值的满足

More advanced technology,
just for creating better feeling.
To surpass the service in same degree,

just to bring satisfaction worthy





#### 椅面/Chair seat:

采用1.3mm精选冷轧钢板冲孔,静电喷漆,表面光滑,经久耐用。

It uses 1.3 mm selected cold-rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

(可选其一,随意搭配)

(Select one item for free combination): 01/采用1.2mm冷扎钢,模具铸型 焊接而成,抛光后除锈电镀

01/It is made by 1.2 mm cold—roll steel through casting mould and welding, descaled and electroplated after polishing.

02/独特的造型设计更加坚固。

02/The unique design is more solid.



#### 横梁/Beam:

采用1.7mm 鞍钢拉伸出六角管,酸洗防锈处理后,静电喷漆。

The hexagonal pipe is drawn out by 1.7 mm AnSteel. After pickling and rust–proof treatment, the electrostatic spray paint was applied.

33 **| YJJIPHPIO** / Carifari

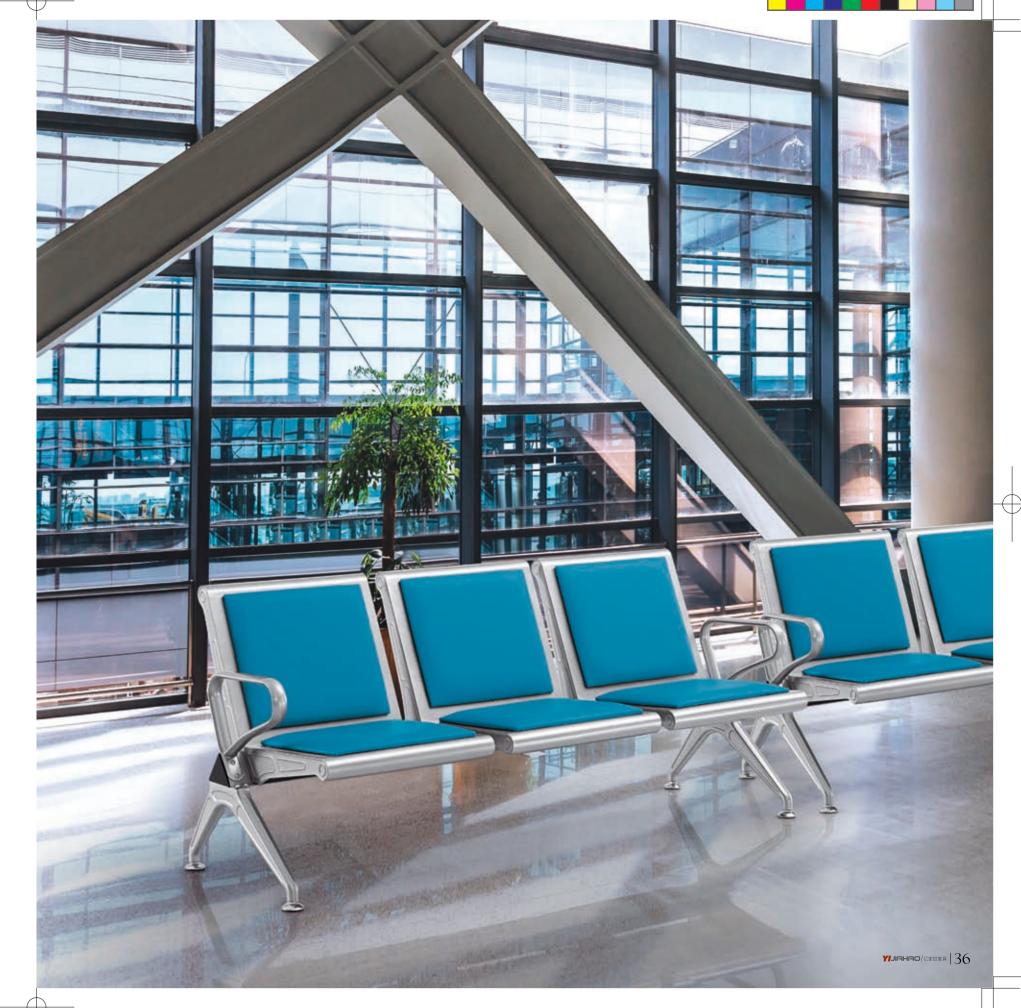
亿家好排版1.indd 33-34

## **机场椅**系列 DELTA AIRPORT CHAIR SERIES

### 追求独特的现代设计意念

PURSUING THE UNIQUE MODERN DESIGN CONCEPTS 秉承传统工艺,结合现代艺术,名贵典雅的设计,精 湛独特的工艺, 让人耳目一新。科学与艺术完美结 合, 典雅实用, 舒适体贴。

Sticking to traditional techniques, integrating modern arts, the precious and noble designs and the sophisticated craftsmanship bring us a pleasant surprise. Combination of science and art results in elegance and practicality, comforts and user friendliness.



35 **YIJIAHAO**/Zásásá

亿家好排版1.indd 35-36 2019/3/29 10:26:57

## 全新升级·为您定制 可选以下配置,人性化设计,满足您的所有需求!

LATE----AIRPORT CHAIR SERIES NWE 2019

三角管机场椅系列





采用1.3mm精选冷轧钢板冲孔,静电喷漆,表 面光滑, 经久耐用。

It uses 1.3 mm selected cold-rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.







采用头尾全包式设计,高档耐用 The ends are fully covered, high grade and durable.







采用1.5mm 鞍钢拉伸出三角管,酸洗防锈处理 后,静电喷漆。

The triangle pipe is drawn out by 1.5 mm AnSteel. After pickling and rust—proof treatment, the electrostatic spray paint was applied.







#### 扶手、脚/Handrails, Feet:

采用1.2mm冷扎钢,模具铸型 焊接而成,抛光 后除锈电镀

It is made by 1.2 mm cold–roll steel through casting mould and welding, descaled and electroplated after polishing.







### 扶手、脚/Handrails, Feet:

采用1.2mm冷扎钢,模具铸型 焊接而成,抛 光后除锈电镀

It is made by 1.2 mm cold-roll steel through casting mould and welding, descaled and electroplated after polishing.



























### 尺寸图 Dimension figure

YJH-S6011











YJH-S6015



















**271' 077'** 浅溢色 Lighe blue 泰红色 Bordeoux Red

VIJIAHAO/Zássa 38

亿家好排版1.indd 37-38 2019/3/29 10:27:08

## S LATE—AIRPORT CHAIR SERIES NWE 2019

三角管机场椅系列



### 实力与魅力的完美结合,功 能与艺术的享受。

Perfect combination of power and charm, enjoyment of functionality and art.





### 领先的科技

与精湛的艺术

共冶一炉创造超越想像的美,

是对生活的倾情演绎。

Leading-edge technology integrates

with exquisite arts, creating

unimaginable beauty, which is the

passionate expression of life.



39 YJIRHRO/Carara 40

亿家好排版1.indd 39-40

## LATE—AIRPORT CHAIR SERIES NWE 2019

三角管机场椅系列





#### 做工精细简约凝练,各个部件都经精心筛选

Meticulous craftsmanship, in which every part is finely selected

YJH-C3011 (三角椅高背)

单人位: 63x68x88cm

YJH-C3012 (三角椅高背)

双人位: 119x68x88cm

YJH-C3013 (三角椅高背)

三人位: 175x68x88cm

YJH-C3014 (三角椅高背)

四人位: 231x68x88cm

YJH-C3015 (三角椅高背)

五人位: 287x68x88cm





#### 椅面/Chair seat:

采用1.3mm精选冷轧钢板冲孔,静电喷漆,表面光滑,经久耐用。

It uses 1.3 mm selected cold–rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

(可选其一,随意搭配)

(Select one item for free combination):

01/采用优质铝合金经模具压铸成型,表面喷闪光银专用金属漆

01/ Made of high-quality aluminum alloy by die-casting, with surface coated by dedicated flashing silver metallic paint.

02/采用冷扎钢板冲压焊接成型,经磨抛处理后表面喷闪光银专用金属漆 02/Made of cold rolled steel plate, formed by welling, with surface coated by dedicated flashing silver metallic paint after grinding and polishing.



#### 横梁/Beam:

采用1.5mm 鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。

 $The {\it triangle pipe is drawn out by 1.5 mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.}$ 

亿家好排版1.indd 41-42

# 不锈钢

## 机场椅系列

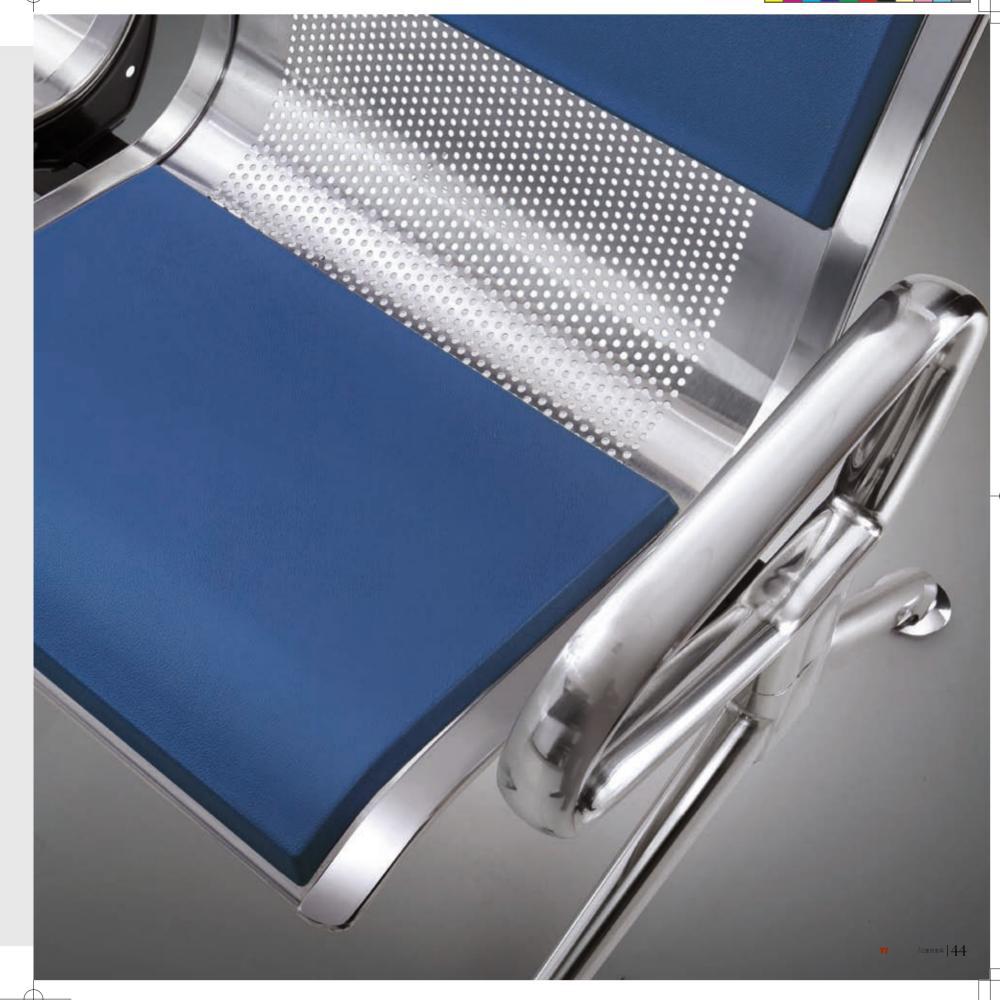
STAINLESS STEEL AIRPORT CHAIR SERIES

### 钢铁品质,铸就诚意 RELIABLE QUALITY FORMS GOOD FAITH

颠覆传统,实用主义,发挥简洁线条和素材的美感,格外舒适。采用不锈钢材料等型焊

接而成,连体式设计,安装方便,使用牢固。

Overthrow the tradition to be realistic, Take advantage of the neat line and the beauty of material, then everying will be comforting, Made of stainless steel by pouncing and welding with integrated design, easy to install and durable in use.



- Cas好排版1.indd 43-44 - 2019/3/29 10:27:23

## 全新升级·为您定制 可选以下配置,人性化设计,满足您的所有需求!

AINLESS STEEL—AIRPORT CHAIR SERIES NWE 2019

不锈钢机场椅系列



采用不锈钢1.3mm201#材料,冲孔压型而成 Made of 1.3 mm 201# stainless steel by pouncing and







采用1.1mm201#优质不锈钢压铸成型、抛光 Made of 1.1mm 201#, high quality stainless steel isdie cast and polished.







采用40x80x1.5mm1.5#深拉钢方管焊接而成,表面喷

Made of 40x80x1.5mm 1.5#deep-drawn square steel tubes by welding with spray coated surface







#### 扶手、脚/Handrails, Feet:

采用1.1mm不锈钢201#材料弯型焊接而成,连 体式设计,安装方便,使用牢固 Made of 1.1mm 201# stainless steel by pouncing and welding with integrated design, easy to install and







#### 扶手、脚/Handrails, Feet:

采用1.1mm不锈钢201#材料弯型焊接而成,连体式设计,安装方便,使用牢固 Made of 1.1 mm201# stainless steel by pouncing and welding with integrated design, easy to install and durable in use.































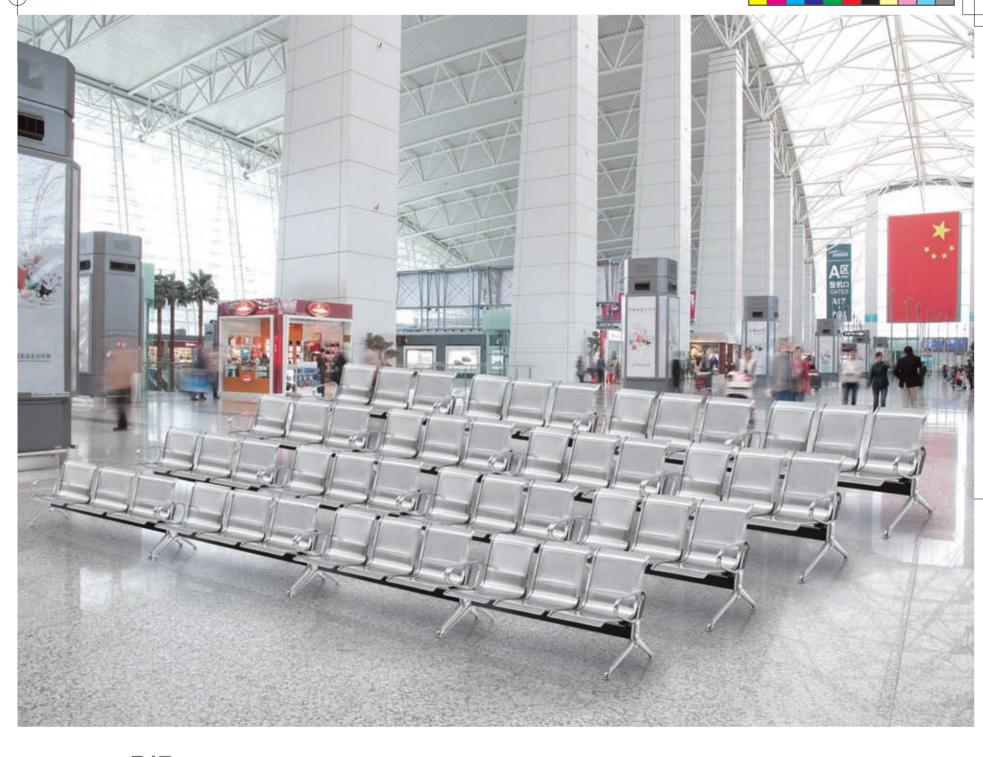












### 尺寸图 Dimension figure

YJH-G01

YJH-G02



YJH-G04







YJH-G05



VIJIAHAO/Zássa 46

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## AINLESS STEEL----AIRPORT CHAIR SERIES NWE 2019

不锈钢机场椅系列



#### 充满灵感和现代气息的高品质家具

The design of high quality furniture full





#### 椅面/Chair seat:

采用优质201不锈钢1.3mm厚冲孔,抛光处理,表面光滑,经久耐用。

It adopts the high-quality 201 stainless steel 1.3mm thick punching and polishing treatment. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

采用优质201不锈钢1.2mm 厚,压铸焊接而型,表面经抛光拉丝处理。 High-quality 201 stainless steel with the thickness of 1.2 mm is adopted for die-casting and welding, and the surface is polished and wiredrawn.



采用1.7mm 鞍钢带钢拉伸,酸洗防锈处理后,静电喷漆。 The electrostatic spraying paint was applied to 1.7mm AnSteel strip steel after stretching, pickling and rust-proof treatment.

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## AINLESS STEEL----AIRPORT CHAIR SERIES NWE 2019

不锈钢机场椅系列





### 优美造型,尽在毫厘曲直之间

Beautiful shape is demonstrated fully in between the details

**YJH-DL6011**(六角椅不锈钢)

单人位: 63x68x78cm

YJH-DL6012 (六角椅不锈钢)

双人位: 119x68x78cm

YJH-DL6013 (六角椅不锈钢)

三人位: 175x68x78cm

**YJH-DL6014**(六角椅不锈钢)

四人位: 231x68x78cm

YJH-DL6015 (六角椅不锈钢)

五人位: 287x68x78cm





### 椅面/Chair seat:

采用优质201不锈钢1.3mm 厚冲孔,抛光处理,表面光滑,经久耐用。 It adopts the high-quality 201 stainless steel 1.3mm thick punching and polishing treatment. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

采用优质201不锈钢1.2mm 厚,压铸焊接而型,表面经抛光拉丝处理。 High-quality 201 stainless steel with the thickness of 1.2 mm is adopted for die-casting and welding, and the surface is polished and wiredrawn.



采用2.0mm 鞍钢拉伸出六角管,酸洗防锈处理后,静电喷漆。 The hexagonal pipe is drawn out by 2.0 mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.



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## AINLESS STEEL-----AIRPORT CHAIR SERIES NWE 2019

不锈钢机场椅系列





### 风格造型 极具个性,大胆运用新技术新材料

Extremely individualized style and shape, bold use of new technology and material,

YJH-S6011 (三角椅不锈钢)

单人位: 63x68x78cm

YJH-S6012 (三角椅不锈钢)

双人位: 119x68x78cm

YJH-S6013 (三角椅不锈钢)

三人位: 175x68x78cm

YJH-S6014 (三角椅不锈钢)

四人位: 231x68x78cm

YJH-S6015 (三角椅不锈钢)

五人位: 287x68x78cm





#### 椅面/Chair seat:

采用优质201不锈钢1.3mm 厚冲孔,抛光处理,表面光滑,经久耐用。

It adopts the high-quality 201 stainless steel 1.3mm thick punching and polishing treatment. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

采用优质201不锈钢1.2mm 厚,压铸焊接而型,表面经抛光拉丝处理。 High-quality 201 stainless steel with the thickness of 1.2 mm is adopted for die-casting and welding, and the surface is polished and wiredrawn.



采用1.5mm 鞍钢拉伸出三角管,酸洗防锈处理后,静电喷漆。

The triangle pipe is drawn out by 1.5 mm AnSteel. After pickling and rust-proof treatment, the electrostatic spray paint was applied.

51 **YIJIRHRO**/亿家好家具 

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## 机场椅系列 CHROME AIRPORT CHAIR SERIES

电镀--利用电解原理,使金属或合金沉积在制件表面,形成均匀、致密、结合力良好的金属层的过程。

#### 钢铁件前处理(打磨件、非打磨件)工艺流程:

1.打磨件——除蜡——热浸除油——电解除油——酸蚀——其它电镀

2.非打磨件——热浸除油——电解除油——酸蚀——其它电镀

#### 钢铁件多层电镀工艺流程:

according to customer's demand.

除油 除锈 镀氰化铜 镀酸铜 镀半亮镍 镀高流镍 镀亮镍 镍封 镀铬 我司电镀产品采用双层镍铬,更加能增强金属的抗腐蚀性、增加硬度、防止磨耗、提高导电性、润滑性、耐热性、和表面美观。经过全球认可的SGS检测机构,在5%浓度,室温(35±2)℃经过中性盐雾测试48小时后,评级能到达6级以上。更高级别的电镀,可以根据客户需求定做。

Electroplate—by using the electrolysis to deposit the metal or alloy on the surface of products to form a uniform and compact metal coating with good binding force.

Procedure for steel parts pre-treatment(polished parts and unpolished parts).

polished part—wax removing—hot dipping oil removal—electrolysis oil removal—acid etching—other electroplate

Unpolished—hot dipping oil removal—electrolysis oil removal—acid etching—other electroplate

Steel parts laminated electroplate procedure:

Oil removal —rust removal —copper cyanide coating—acidic copper coating—semi-bright nickel coating—high sulphur nickel coating—bright nickel coating—nickel sealing—Chromium coating

The electroplate products is double-laminated with nickel and chromium which strengthened the corrosion resistance of metal. The hardness is improved and abrasion is prevented. It has Electrical conductivity, lubricity, heat resistance and nice appearance. Detected by the global recognized SGS detecting organization. In a concentration of 5% and a temperature of (35±2)°C, if tested neutral salt mist for 48 hours, the grade can be 6 or higher, Electroplate in higher grade can be achieved

**YIJIRHRO**/@aggag | 54

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## 可选以下配置,人性化设计,满足您的所有需求!

#### ROME-----AIRPORT CHAIR SERIES NWE 2019 电镀机场椅系列





#### 椅面/Chair seat:

采用1.3mm精选冷轧钢板冲孔,静电喷漆,表 面光滑, 经久耐用。

It uses 1.3 mm selected cold-rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.







#### 边条/Edges:

特别定制的1.1mm冷扎钢压边条,抛光后静电 除锈后电镀。

Special customized 1.1mm cold-bonded steel blank holder is electroplated after polishing and electrostatic rust removal.







采用1.5mm 鞍钢带钢拉伸,酸洗防锈处理后,静 电喷漆。

It uses 1.5mm AnSteel strip steel for stretching and makes the electrostatic spraying after pickling and rust-proof treatment.







采用1.1mm冷扎钢,模具铸型 焊接而成,抛光后 除锈电镀。

It is made by 1.1 mm cold–roll steel through casting mould and welding, descaled and electroplated after polishing.







采用1.1mm冷扎钢,模具铸型 焊接而成,抛光后 除锈电镀。

It is made by 1.1 mm cold—roll steel through casting mould and welding, descaled and electroplated



























027° 492° 恨灰色 Siver-oxhen 間暗色 Brown

406° 解红色 Red

**271' 077'** 浅溢色 Lighe blue 泰红色 Bordeoux Red

### 尺寸图 Dimension figure













YJH-D03





YJH-D04







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## ROME----AIRPORT CHAIR SERIES NWE 2019

电镀机场椅系列







#### 椅面/Chair seat:

采用1.3mm精选冷轧钢板冲孔,静电喷漆,表面光滑,经久耐用。 It uses 1.3 mm selected cold-rolled steel plate punching, electrostatic spray paint. It has the smooth surface, and is durable in use.



#### 扶手、脚/Handrails, Feet:

采用1.1mm冷扎钢,模具铸型 焊接而成,抛光后除锈电镀。 It is made by 1.1 mm cold—roll steel through casting mould and welding, descaled and electroplated after polishing.



采用1.5mm 鞍钢带钢拉伸,酸洗防锈处理后,静电喷漆。

It uses 1.5mm AnSteel strip steel for stretching and makes the electrostatic spraying after pickling and rust–proof treatment.





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